



Description

Polypropylene Aceso® PPM H350 is homopolymer with a Melt Flow Index of 35 g/10 min recommended for the manufacture of medical packaging and medical devices, to the exclusion of implants.

Polypropylene Aceso® PPM H350 is characterized by high fluidity and is particularly suitable for injection moulding applications. The material provides a good balance between stiffness and impact.

Characteristics

	Method	Unit	Typical Value
Rheological properties			
Melt Flow Index 230°C/2.16 kg	ISO 1133	g/10 min	35
Mechanical properties			
Tensile Strength at Yield	ISO 527-2	MPa	32
Elongation at Yield	ISO 527-2	%	9
Tensile modulus	ISO 527-2	MPa	1600
Flexural modulus	ISO 178	MPa	1500
Izod Impact Strength (notched) at 23°C	ISO 180	kJ/m ²	2.5
Charpy Impact Strength (notched) at 23°C	ISO 179	kJ/m ²	3
Hardness Rockwell - R-scale	ISO 2039-2		96
Thermal properties			
Melting Point	ISO 3146	°C	165
Vicat Softening Point	ISO 306	°C	
50N-50°C per hour			89
10N-50°C per hour			153
Heat Deflection Temperature	ISO 752	°C	
1.80 MPa - 120°C per hour			55
0.45 MPa - 120°C per hour			100
Other physical properties			
Density	ISO 1183	g/cm ³	0.905
Bulk Density	ISO 1183	g/cm ³	0.525

